

# eco pur CBD

2-component Mercury-free  
PU insulating glass sealant



The **eco pur CBD** sealant is a two-component polyurethane system developed for IGU (insulating glass units) production. Thanks to the thixotropy phenomenon, the sealant does not flow out of joints.

Excellent deaeration during production enables constant and precise dosage of components by common extruders. **eco pur CBD** cures catalytically in a few hours time. The **eco pur CBD** sealant does not contain organic Mercury compounds.

The cured sealant achieves very good durability and adhesion to the aluminium, glass and galvanized steel surface. A special composition of **eco pur CBD** ensures very good prevention of IGU unit from the moisture penetration and gas diffusion through the sealant.

**From the beginning free of Mercury and free of Phthalate\***



\*option

## eco in

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## Application

eco pur CBD is applied as secondary sealant for single or multi-chamber IGU production. Low viscosity of the sealant ensures the optimum working parameters for robots as well as machines for manual application of the sealant.

## How to use eco pur CBD

Surfaces for applying eco pur CBD have to be cleaned, mechanical and organic pollution free. Primered aluminium enhanced adhesion strength of the eco pur CBD sealant. We recommend no less than 3 mm sealant depth on spacer in standard double glass units. In triple glass units mechanical load on the edge seal are much higher, so minimum 5 mm sealant depth is recommended.

Static mixers should be kept clean (refer to EN 1279-6 annex D). The optimum parameters of cured sealant are obtained when eco pur CBD components are mixed at the ratio of: volume ratio – A to B = 100:10 weight ratio – A to B = 100:6.3. Instant observation and control of the mixing ratio enable to eliminate any deviation from the optimum parameters.

## Cleaning

Uncured sealant can be removed from tools and equipment using eco solve PU 55 or other PU suitable solvents.

## Package

eco pur CBD component A  
– drums 200 litres with the inliner.  
eco pur CBD component B  
– drums 20 or 200 litres.

## Storage

eco pur CBD can be stored within the six-month period from manufacturing date in a dry place at the temperature between 10°C and 30°C. Component B is sensitive to moisture, that is why packages should be opened right before use to protect them from the moisture access.

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## Safety Information

Please refer to product label and Material Safety Data Sheet (MSDS) for health and safety data.

## Standards

eco pur C fulfils EN 1279-2, 3, 4 standards.

## Limitations of use

We do not recommend:

- freezing of eco pur CBD
- using solvent-base silicones as bonding sealants for windows glazing
- using alcohol-based, acid or alkali-based solutions for corners smoothing
- using eco pur CBD for structural glazing.

## Technical Data

Parameter	Average Value
Component A colour	White/Grey/Beige
Component B colour	Black
Component A consistency	Non sag paste
Component B consistency	Viscous liquid or paste
Density A [g/cm <sup>3</sup> ]	1.65 (+/- 0.10)
Density B [g/cm <sup>3</sup> ]	1.12 (+/- 0.06)
VOC [% weight]	<1
Dosing A:B Volume	100:10
Weight	100:6.3
Tolerance [%]	+/- 10
Working temperature [°C]	15÷30
Pot life [min]	15÷45 depending on ambient conditions and sealant temperature
Tack-free [h]	<6 h depending on ambient conditions; air humidity; temperature
Shore A Hardness (normal conditions) 4 h	>20
24 h	30÷55
14 d	45÷55
Tensile [N/mm <sup>2</sup> ] EN 1279-6 (10 min test)	0.30
Elongation at break [%]	>11
Load [N/mm <sup>2</sup> ] (OAB curve cross point)	0.37
MVTR membrane 2 mm EN 1279-4 [g/m <sup>2</sup> /24 h]	3.20
Argon permeability membrane 2 mm EN 1279-4 [g/m <sup>2</sup> /h]	0.0089

### Additional information

Above data correspond with our present knowledge and past experiences. They do not lay a claim on completeness. As a result of the variations in application conditions, the different mechanical conditions of the processing equipment as well as multiplicity of the substrates to be bonded, all liability claims on basis of above data are rejected. Security against possible malfunction can only be achieved by your own tests for the intended application and/or purpose. Our application engineers will gladly advise you.