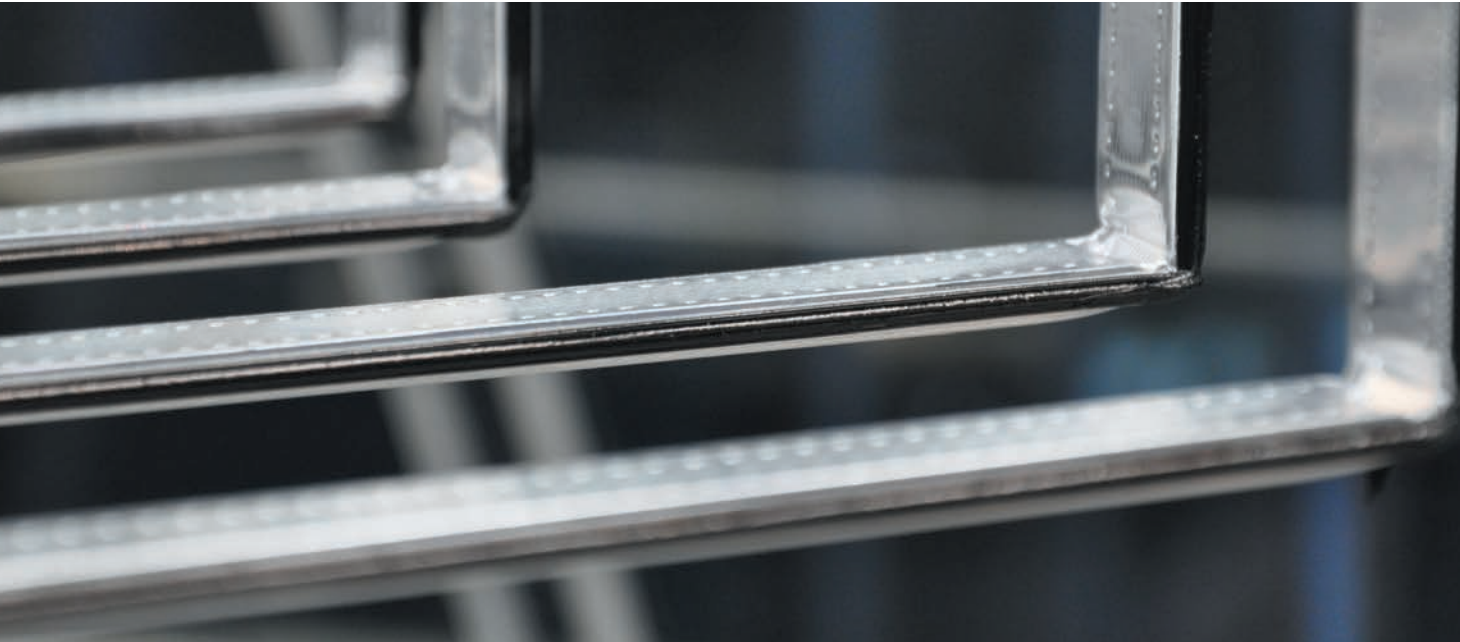


eco butyl

primary insulating
glass sealant



Solvent-free, one-component

**Very low water vapour
and gas permeability**

**Good adhesion to glass, aluminium
and galvanized or stainless steel**

Good ageing resistance

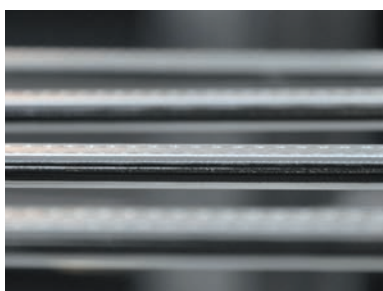
**Increased melting temperature
for durability of multi-pane
insulating glass**

eco in

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eco butyl

primary insulating glass sealant



Processing

The surfaces must be clean, dry and free from dust and grease. Degrease glass and metals by degreasing agent. Primer is not required.

Safety

Please notice the indications on our EC-safety-data-sheets and the safety-indications on the labels of each product for the treatment of our products. Especially the directions of the Dangerous Substance Regulation have to be respected. Keep the EC-safety-data-sheet of the product you treat ready to hand. It gives you valuable indications for the safe usage, disposal and in case of accidents.

Bonding

eco butyl is supplied ready for use but must be heated to approx. +110°C to +140°C for application. The product is applied with heated butyl extruders.

Packaging Units

Disposable slugs/drums

Content:

7.4 kg (ø 190 mm/fill level 233 mm)

200 kg (ø 571 mm/fill level 698 mm).

Storage

Store product in a cool, dry and clean place. When stored at room temperature, a shelf life of at least 24 months.

Cleaning

Degreasing agent to clean the surfaces.

Technical Data

Parameter	Average Value	
Base	Synthetic rubber (PIB), solvent-free	
Colour	Black	
Consistency	Solid compound, can only be applied at elevated temperatures	
Density	1.21 g/ml	DIN 53 479 +23°C
Gas permeation	<0.001 g/m ² h	EN 1279-4
Water vapour transmission rate	<0.01 g/m ² d	EN 1279-4
Volatile content	≤0.6%	EN 1279-6 annex G
Consumption	2.5 g/running meter	
Fogging	Without visual fogging	EN 1279-6 annex C

Additional information

Above data correspond with our present knowledge and past experiences. They do not lay a claim on completeness. As a result of the variations in application conditions, the different mechanical conditions of the processing equipment as well as multiplicity of the substrates to be bonded, all liability claims on basis of above data are rejected. Security against possible malfunction can only be achieved by your own tests for the intended application and/or purpose. Our application engineers will gladly advise you.

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